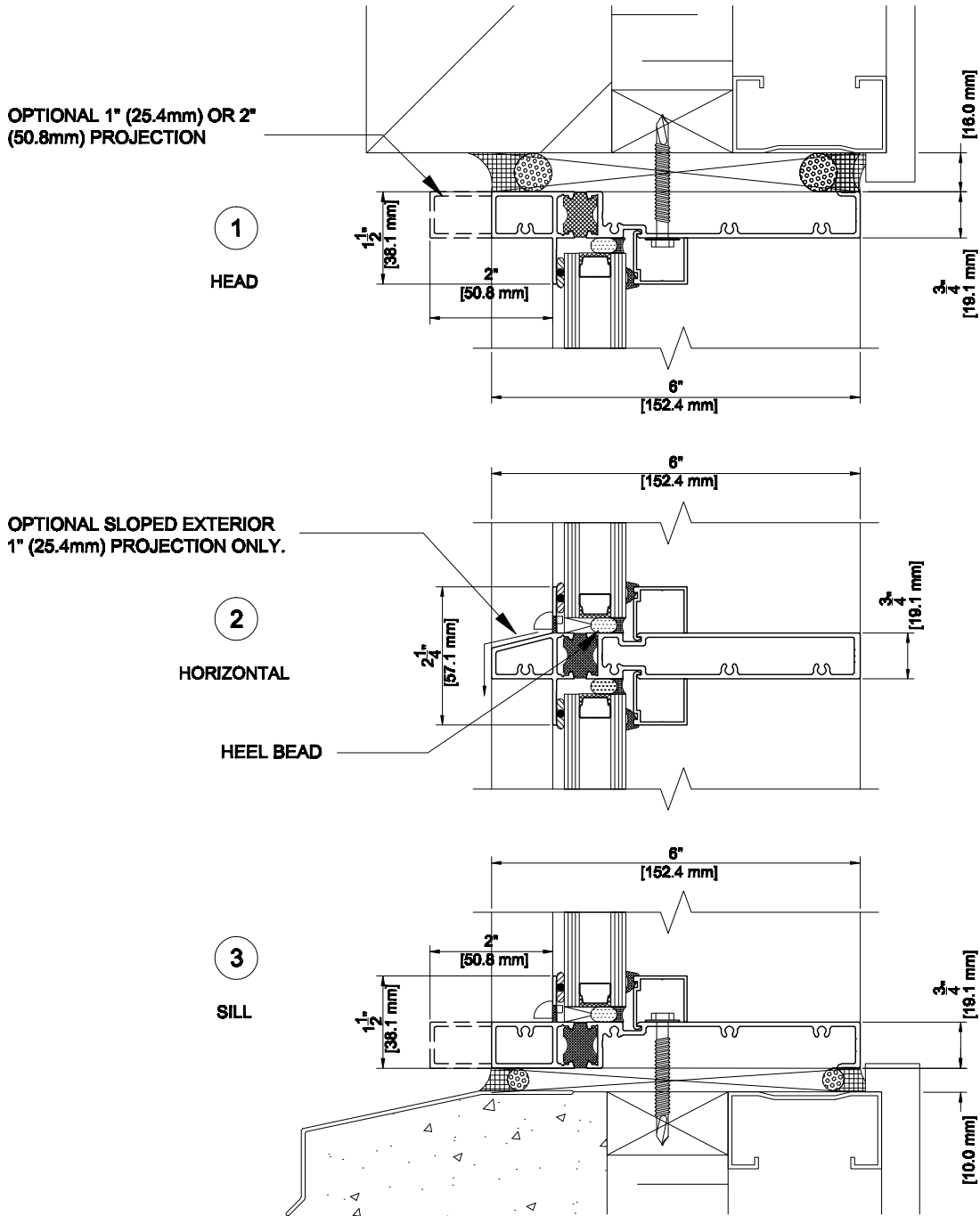


970 SERIES

RAIN SCREEN DESIGN WITH CLOSED BACK EXTERIOR PERIMETER FRAME



NOTE:

DETAILS SHOW A STANDARD 970 SERIES FRAME MODIFIED TO PROVIDE PRESSURE EQUALIZED DRAINAGE FROM THE GLAZING CAVITY TO THE EXTERIOR. DRAINAGE SLOTS ARE MILLED INTO THE GLAZING FIN AND A NYLON DRAIN COVER IS SNAPPED IN PLACE. THE INTERIOR OF THE INSULATING GLASS UNIT MUST BE SEALED TO THE WINDOW FRAME WITH A HEEL BEAD OF COMPATIBLE SEALANT. ALUMICOR DOES NOT RECOMMEND THE INSTALLATION OF DRAIN HOLES WITHOUT A HEEL BEAD OF SEALANT NOR A HEEL BEAD WITHOUT DRAIN HOLES.